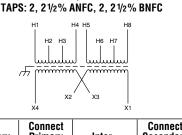
Wiring Diagrams Sections I, II, III & IV

http://waterheatertimer.org/How-to-wire-3-phase-electric.html http://waterheatertimer.org/Buck-boost-transformers.html

PRIMARY: 240 X 480 PRIMARY: 240 X 480 **SECONDARY: 120/240** 2 SECONDARY: 120/240 1 TAPS: None TAPS: None нз H2 н /سسسسا \..... աստաս mmm mmm X2 XЗ xı x4 Connect Connect Connect Primary Primary Inter-Secondary Primary Primary Lines To Volts Volts Lines To Connect Lines To H2 to H3 480 480 H1-H4 H1-H4 H1-H3 & H1-H3 & 240 240 H2-H4 H2-H4 Secondary Volts Secondary Volts X2 to X3 X1-X4 240 240 120/240 X2 to X3 X1-X2-X4 120/240 X2 to X3 X1 to X3 X2 to X4 X1 to X3 120 X1-X4 120 X1-X4 X2 to X4 PRIMARY: 240 X 480 PRIMARY: 240 X 480 5 4 **SECONDARY: 120/240** SECONDARY: 120/240 2. 21/2% ANFC. 4. 21/2% BNFC TAPS: 2, 21/2% ANFC, 2, 21/2% BNFC н10 ни H7 H2 H3 H4 H8 H9 Æ \mathcal{A} X2 X3 X2 XЗ x4 X1 X4 X1 Connect Connect Connect Connect Primary Primary Inter-Secondary Primary Primary Inter-Secondary Lines To Lines To Volts Lines To Connect Volts Lines To Connect H1 to H9 H1, H3, 8 & 216 H1-H10 216 H1-H4 H10 to H2 H2, H4, 1 H1, H3, 7 & H1 to H8 228 H1-H10 228 H1-H4 H2, H4, 2 H10 to H3 H1, H3, 6 & H1 to H7 240 H1-H10 H1-H4 240 H10 to H4 H2, H4, 3 H1 to H6 H1, H3, 5 & 252 H1-H10 252 H1-H4 H2, H4, 4 H10 to H5 432 H1-H10 H2 to H9 432 H1-H4 H2, 1 & H3, 8 444 444 H1-H10 H3 to H9 H1-H4 H2, 2 & H3, 8 456 H1-H10 H3 to H8 456 H1-H4 H2, 2 & H3, 7 468 H1-H10 H4 to H8 468 H1-H4 H2, 3 & H3, 7 480 H1-H4 H2, 3 & H3, 6 480 H1-H10 H4 to H7 492 H1-H10 492 H1-H4 H2, 4 & H3, 6 H5 to H7 504 H1-H10 H5 to H6 504 H1-H4 H2, 4 & H3, 5 **Secondary Volts** Secondary Volts 240 X2 to X3 X1-X4 240 X2 to X3 X1-X4 120/240 X2 to X3 X1-X3-X4 120/240 X2 to X3 X1-X2-X4 X1 to X3 X2 to X4 X1 to X3 120 X1-X4 120 X1-X4 X2 to X4

r			,	ᠬ
	Inter- Connect	Connect Secondary Lines To	Primary Volts	
	H2 to H3		252	
			240	
	X2 to X3	X1-X4	228	
	X2 to X3	X1-X2-X4	504	



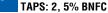
PRIMARY: 240 X 480

SECONDARY: 120/240

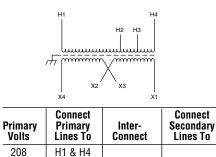
3

Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
252	H1-H8	H1 to H5 H4 to H8	
240	H1-H7	H1 to H5 H3 to H7	
228	H1-H6	H1 to H5 H2 to H6	
504	H1-H8	H4 to H5	
492	H1-H8	H3 to H5	
480	H1-H7	H3 to H5	
468	H1-H7	H2 to H5	
456	H1-H6	H2 to H5	
Secondar	y Volts		
240		X2 to X3	X1-X4
120/240		X2 to X3	X1-X2-X4
120		X1 to X3 X2 to X4	X1-X4

PRIMARY: 208 6 SECONDARY: 120/240

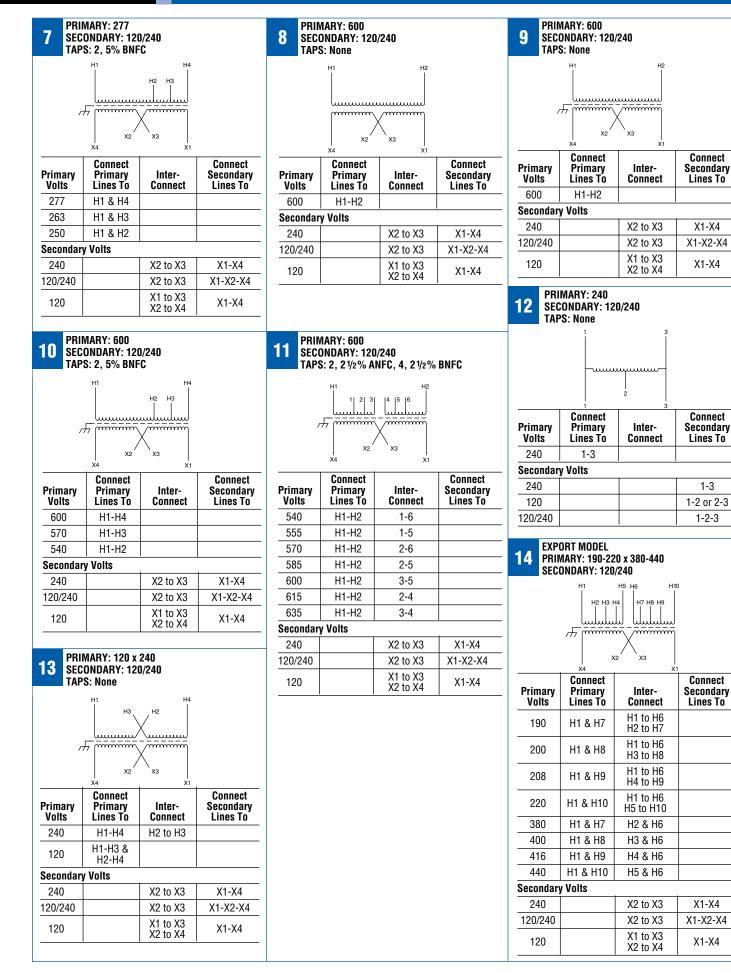


208

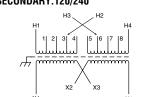


198	H1 & H3				
187	H1 & H2				
Secondary	Secondary Volts				
240		X2 to X3	X1-X4		
120/240		X2 to X3	X1-X2-X4		
120		X1 to X3 X2 to X4	X1-X4		

ACME® TRANSFORMER[™] WIRING DIAGRAMS







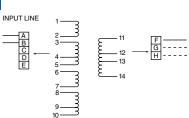
Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
190	H1 & H4	H1, H3, 8 & H2, H4, 1	
200	H1 & H4	H1, H3, 7 & H2, H4, 2	
208	H1 & H4	H1, H3, 6 & H2, H4, 3	
220	H1 & H4	H1, H3, 5 & H2, H4, 4	
380	H1 & H4	H2, H3, 1, 8	
400	H1 & H4	H2, H3, 2, 7	
416	H1 & H4	H2, H3, 3, 6	
440	H1 & H4	H2, H3, 4, 5	
Secondar	y Volts		
240		X2 to X3	X1-X4
20/240		X2 to X3	X1-X2-X4
120		X1 to X3 X2 to X4	X1-X4

18 PRIMARY: 240 Volts Delta SECONDARY: 208Y/120 Volts TAPS: 2, 5% BNFC

	H1	H2	НЗ
3 2		3 2 1 	3 2 1
			 X3

Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
240	H1, H2, H3	1	
228	H1, H2, H3	2	
216	H1, H2, H3	3	
Secondar	y Volts		
208			X1, X2, X3
120 1 phase			X1 to X0 X2 to X0 X3 to X0

16 POWER LINE CONDITIONER



Inpu	t ConnectionsInsulate	0	
Volts	Connect	& Isolate	
120	1, 3, 6, 8 to A 2, 5, 7, 10 to B	4, 9	
208	1, 6 to A 4, 9 to B 2, 3 to C 7, 8 to D	5, 10	
240	1, 6 to A 5, 10 to B 2, 3 to C 7, 8 to D	4, 9	
480	1 to A 10 to B 2, 3 to C 5, 6 to D 7, 8 to E	4, 9	
Outpu	ut Connections	Output Lines	
Volts	Connect	To	
120	11 to F 12 to G 14 to H	F, G	
120/240	11 to F 12 to G 14 to H	F, G, H	
208	11 to F 12 to G	F. H	

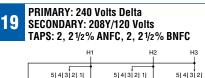
 208
 12 to G
 F, H

 13 to H
 13 to H
 11 to F

 240
 12 to G
 F, H

 14 to H
 F, H
 14 to H

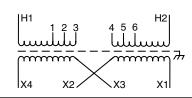
"INSULATE" must be individually capped with wire nuts or equivalent. Insulate leads individually!



	۵		سا	uuuuuu	۱ لل	uuuu	4 3 2 1
두	ſ			[]	ļ	m
	T X0	X1		×	1 (2	•	X3

Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
252	H1, H2, H3	1	
246	H1, H2, H3	2	
240	H1, H2, H3	3	
234	H1, H2, H3	4	
228	H1, H2, H3	5	
Secondai	y Volts		
208			X1, X2, X3
120 1 phase			X1 to X0 X2 to X0 X3 to X0

17 PRIMARY: 208 Volts SECONDARY: 120/240 Volts TAPS:



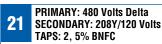
Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
218	H1 & H2	3 to 4	
213	H1 & H2	2 to 4	
208	H1 & H2	3 to 5	
203	H1 & H2	2 to 5	
198	H1 & H2	1 to 5	
192	H1 & H2	2 to 6	
187	H1 & H2	1 to 6	
Secondar	y Volts	•	•
240		X2 to X3	X1-X4
120/240		X2 to X3	X1-X2-X4
120		X1 to X3 X2 to X4	X1-X4

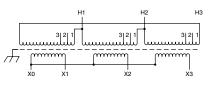
20 PRIMARY: 380 Volts Delta SECONDARY: 220Y/127 Volts TAPS: 2, 21/2% ANFC, 4, 21/2% BNFC

н	1 Н	12 H	3
7654321	7654321	7654	321 W
<u>гтттт</u> Х0 Х1	 X2		ጣ <i>ሕ</i> X3

Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
399	H1, H2, H3	1	
390	H1, H2, H3	2	
380	H1, H2, H3	3	
371	H1, H2, H3	4	
361	H1, H2, H3	5	
352	H1, H2, H3	6	
342	H1, H2, H3	7	
Secondai	y Volts		
220			X1, X2,X3
		X1 to X0	
127 1 phase			X2 to X0
			X3 to X0

ACME[®] TRANSFORMER[™] WIRING DIAGRAMS





Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
480	H1, H2, H3	1	
456	H1, H2, H3	2	
432	H1, H2, H3	3	
Seconda	ry Volts		
208			X1, X2, X3
120 1 phase			X1 to X0 X2 to X0 X3 to X0

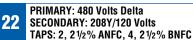
24 PRIMARY: 380 Volts Delta SECONDARY: 220Y/127 Volts TAPS: 2, 5% BNFC

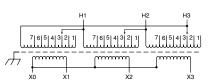
H2 H1 H3 -321 321 321 بيا للتستشا لللب mh _____ mmm 7 _____ Хo X1 x2 xз Connect Connect Primary Primary Inter-Secondary Volts Lines To Connect Lines To 380 H1, H2, H3 1 361 H1, H2, H3 2 342 H1, H2, H3 3 Secondary Volts 220 X1, X2, X3 X1 to X0 X2 to X0 127 1 phase X3 to X0

27 PRIMARY: 480 Volts Delta SECONDARY: 240 Volts Delta/120 Volts

TAPS: 2, 21/2% ANFC, 4, 21/2% BNFC

5 3		H2 H2 3] 1] [2] 4] 6	H3
<u></u>			
Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
504	H1, H2, H3	1 to 2	
492	H1, H2, H3	2 to 3	
480	H1, H2, H3	1 to 4	
468	H1, H2, H3	3 to 4	
456	H1, H2, H3	1 to 6	
444	H1, H2, H3	3 to 6	
432	H1, H2, H3	5 to 6	
Secondary Volts			
240			X1, X2, X3
120			X1, X4 or X2, X4



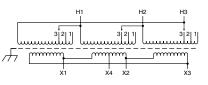


Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
504	H1, H2, H3	1	
492	H1, H2, H3	2	
480	H1, H2, H3	3	
468	H1, H2, H3	4	
456	H1, H2, H3	5	
444	H1, H2, H3	6	
432	H1, H2, H3	7	
Secondai	v Volts		

Secondary Volts

208		X1, X2, X3
120 1 phase		X1 to X0 X2 to X0 X3 to X0

25 PRIMARY: 480 Volts Delta SECONDARY: 240 Volts Delta/120 Volts TAPS: 2, 5% BNFC



Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
480	H1, H2, H3	1	
456	H1, H2, H3	2	
432	H1, H2, H3	3	
Secondar	y Volts		
240			X1, X2, X3
120			X1, X4 or X2 X4

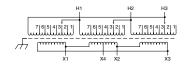
28 PRIMARY: 600 Volts Delta SECONDARY: 208Y/120 Volts TAPS: 2, 5% BNFC				
Ą	7 X0			
Prin Vol		Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
60	0	H1, H2, H3	1	
60 57	-	H1, H2, H3 H1, H2, H3	1 2	
	0	, ,	· ·	
57 54	0	H1, H2, H3	2	
57 54	0 0 ondar	H1, H2, H3 H1, H2, H3	2	X1, X2, X3
57 54 Seco 20 12	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	H1, H2, H3 H1, H2, H3	2	X1, X2, X3 X1 to X0 X2 to X0 X3 to X0



H1 H2 H3 H4 H5 Luuuuuuuuuuuuuuuuuuuuuuuuuuuuuuuuuuuu			ilul mm
Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
277	H1, H5		
240	H1, H4		
208	H1, H3		
120	H1, H2		
Secondar	y Volts		
120		X1 to X3	X1-X4
120		X2 to X4	AT-74
120/240		X2 to X3	X1-X2-X4
240		X2 to X3	X1-X4



26 SECONDARY: 240 Volts Delta/120 Volts TAPS: 2, 2 1/2% ANFC, 4, 2 1/2% BNFC



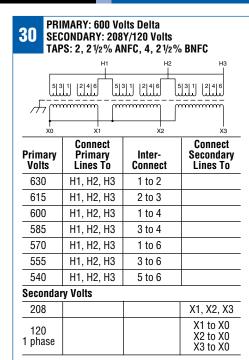
Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
504	H1, H2, H3	1	
492	H1, H2, H3	2	
480	H1, H2, H3	3	
468	H1, H2, H3	4	
456	H1, H2, H3	5	
444	H1, H2, H3	6	
432	H1, H2, H3	7	
Secondar	y Volts		•
240			X1, X2, X3
120			X1, X4 or X2, X4

29 PRIMARY: 600 Volts Delta SECONDARY: 208Y/120 Volts

TAPS: 2, 21/2% ANFC, 4, 21/2% BNFC

TAI 0. 2, 2 /2 /0 ANI 0, 4, 2 /2 /0 DNI 0			
	н1	H2	НЗ
	7 6 5 4 3 2 1	7 6 5 4 3 2 1 7	6 5 4 3 2 1
,F,	, [mmm]		mmm
	, X0 X1	×2	X3
Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
630	H1, H2, H3	1	
615	H1, H2, H3	2	
600	H1, H2, H3	3	
585	H1, H2, H3	4	
570	H1, H2, H3	5	
555	H1, H2, H3	6	
540	H1, H2, H3	7	
Secondar	y Volts		
208			X1, X2, X3
120 1 phase			X1 to X0 X2 to X0 X3 to X0
555 540 Secondar 208 120	H1, H2, H3 H1, H2, H3	6	X1 to X X2 to X

ACME[®] TRANSFORMER[™] WIRING DIAGRAMS

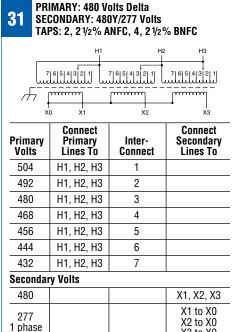


33 PRIMARY: 380 Volts Delta SECONDARY: 208/120 Volts TAPS: 2-21/2% ANFC and BNFC

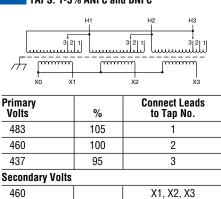
$\begin{array}{c c} H1 & H2 & H3 \\ \hline 54321 & 54321 \\ \hline 1 & 54321 \\ \hline $				
 Primary Volts	X1 Connect Primary Lines To	x2 Inter- Connect	X3 Connect Secondary Lines To	
399	H1, H2, H3	1		
390	H1, H2, H3	2		
380	H1, H2, H3	3		
371	H1, H2, H3	4		
361	H1, H2, H3	5		
Seconda	Secondary Volts			
208			X1, X2, X3	
120 1 phase			X1 to X0 X2 to X0 X3 to X0	

36 PRIMARY: 460 Volts Delta SECONDARY: 460Y/266 Volts TAPS: 2-21/2% ANFC and BNFC

	H1	Н2 Н3		
5 3 1 2 4 6				
<u>xo</u> x	1	X2 X3		
Primary Volts	%	Connect Leads to Tap No.		
483	105	1 to 2		
472	102.5	2 to 3		
460	100	1 to 4		
449	97.5	3 to 4		
437	95	4 to 5		
Secondary Volts	Secondary Volts			
460		X1, X2, X3		
266 1 phase		X1 & X0 X2 & X0 X3 & X0		



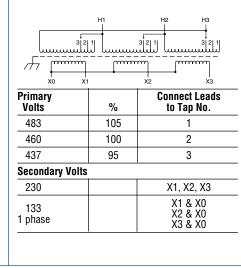
34 PRIMARY: 460 Volts Delta SECONDARY: 460Y/266 Volts TAPS: 1-5% ANFC and BNFC



X3 to X0

266 1 phase	X1 & X0 X2 & X0 X3 & X0

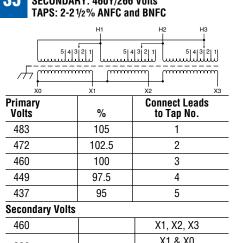
37 PRIMARY: 460 Volts Delta SECONDARY: 230Y/133 Volts TAPS: 1-5% ANFC and BNFC



32 PRIMARY: 480 Volts Delta SECONDARY: 480Y/277 Volts

TAPS: 2, 21/2% ANFC, 4, 21/2% BNFC					
	H1	H2	НЗ		
///			mmm		
X	Connect	X2	Connect		
Primary Volts	Primary Lines To	Inter- Connect	Secondary Lines To		
504	H1, H2, H3	1 to 2			
492	H1, H2, H3	2 to 3			
480	H1, H2, H3	1 to 4			
468	H1, H2, H3	3 to 4			
456	H1, H2, H3	1 to 6			
444	H1, H2, H3	3 to 6			
432	H1, H2, H3	5 to 6			
Secondar	Secondary Volts				
480			X1, X2, X3		
277 1 phase			X1 to X0 X2 to X0 X3 to X0		

35 PRIMARY: 460 Volts Delta SECONDARY: 460Y/266 Volts



266 X1 & X0 1 phase X2 & X0 X3 & X0

38 PRIMARY: 460 Volts Delta SECONDARY: 230Y/133 Volts TAPS: 2-21/2% ANFC and BNFC

НЗ 5 4 3 2 1 5 4 3 2 1 5|4|3|2|1| _____ _____ А xc хı x2 хз **Connect Leads** Primary % Volts to Tap No. 483 105 1 472 102.5 2 460 100 3 449 97.5 4 437 95 5 Secondary Volts 230 X1, X2, X3 X1 & X0 133 X2 & X0 1 phase X3 & X0

ACME ELECTRIC • MILWAUKEE, WI • 800.334.5214 • acmepowerdist.com

ACME[®] TRANSFORMER[™] WIRING DIAGRAMS

X2

x2

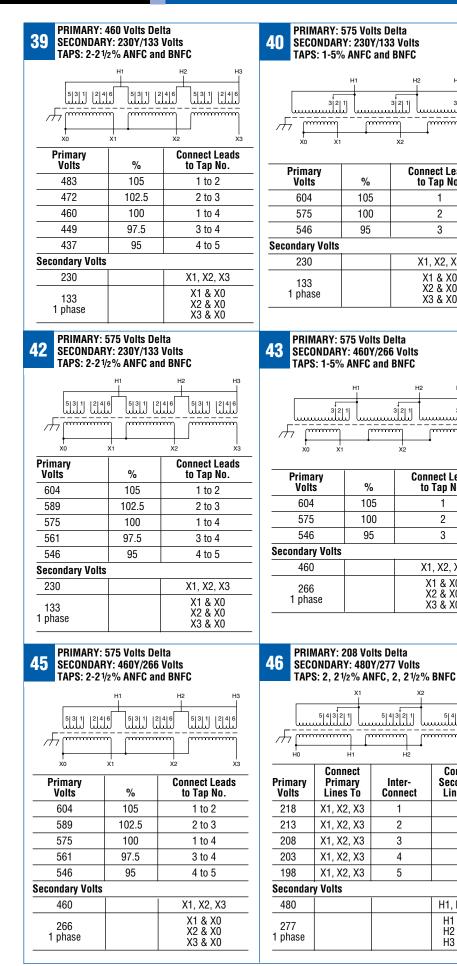
1

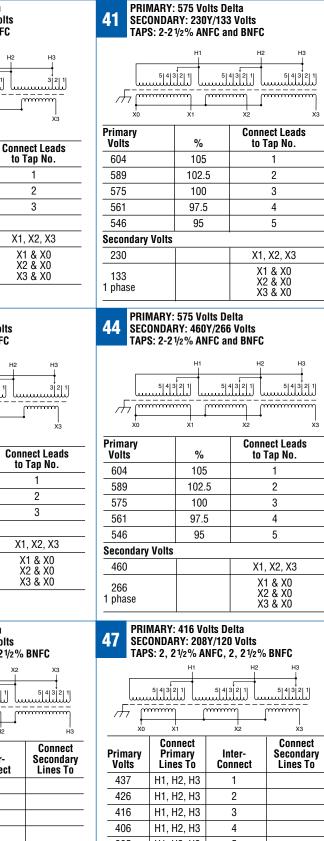
2

3

2

3





H1, H2, H3	5	
y Volts		
		X1, X2, X3
		X1 to X0 X2 to X0 X3 to X0
	, ,	

Н2

Inter-

1

2

3

4

5

H1, H2, H3

H1 to H0

H2 to H0

H3 to H0

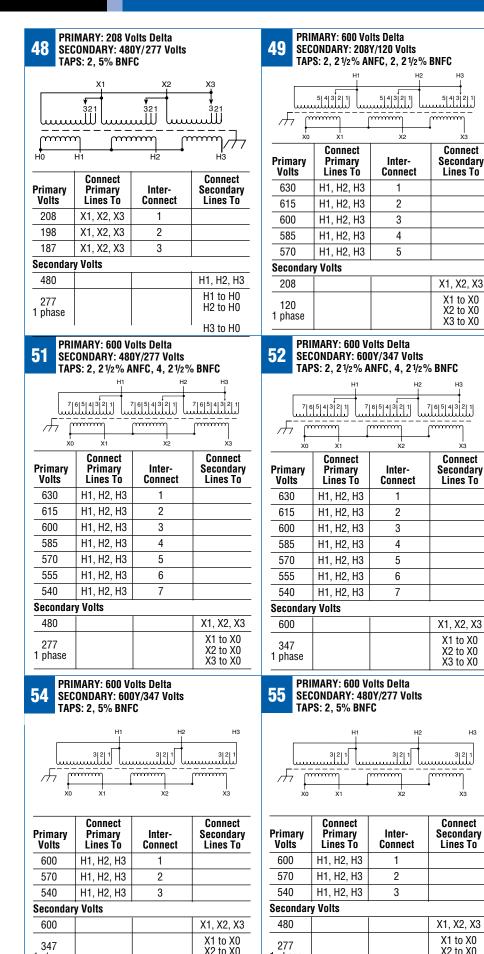
1 phase

ACME[®] TRANSFORMER[™] WIRING DIAGRAMS

H3

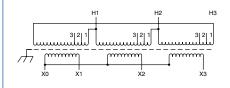
хз

НЗ



50 SE	IMARY: 600 V Condary: 38 PS: 2, 2½% /		% BNFC
	H1 161514131211 1011111111111111111111111111111111	H2 7 6 5 4 3 2 1 	
Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
630	H1, H2, H3	1	
615	H1, H2, H3	2	
600	H1, H2, H3	3	
585	H1, H2, H3	4	
570	H1, H2, H3	5	
555	H1, H2, H3	6	
540	H1, H2, H3	7	
Secondar	y Volts		
380			X1, X2, X3
220 1 phase			X1 to X0 X2 to X0 X3 to X0

PRIMARY: 600 Volts Delta 53 SECONDARY: 380Y/220 Volts **TAPS: 2, 5% BNFC**



Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
600	H1, H2, H3	1	
570	H1, H2, H3	2	
540	H1, H2, H3	3	
Secondar	y Volts		
380			X1, X2, X3
000			X1 to X0

X2 to X0

X3 to X0

PRIMARY: 600 Volts 56 **SECONDARY: 480 Volts** TAPS: 2, 5% BNFC

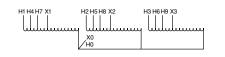
220

1 phase

НЗ

x3

X3 to X0



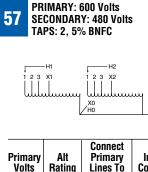
Primary Volts	Alt Rating	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
600	480	H1, H2, H3		
570	456	H4, H5, H6		
540	432	H7, H8, H9		
Seconda	ry Volts			
480	380			X1, X2, X3
277 1 phase	220 1 phase			X1 to X0 X2 to X0 X3 to X0

ACME ELECTRIC • MILWAUKEE, WI • 800.334.5214 • acmepowerdist.com

1 phase

X3 to X0

ACME® TRANSFORMER[™] WIRING DIAGRAMS

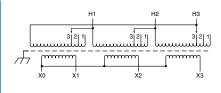


Primary Volts	Alt Rating	Primary Lines To	Inter- Connect	Secondary Lines To
600	480	H1, H2, H3	1	
570	456	H1, H2, H3	2	
540	432	H1, H2, H3	3	
Seconda	ry Volts			
480	380			X1, X2, X3
277 1 phase	220 1 phase			X1 to X0 X2 to X0 X3 to X0

23 X3

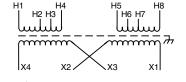
Connect





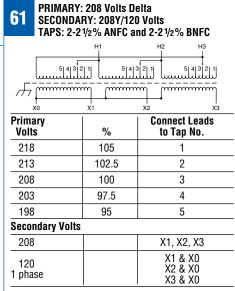
Primary Volts	%	Connect Leads to Tap No.
208	100	1
198	95	2
187	90	3
Secondary Volts		·
208		X1, X2, X3
120 1 phase		X1 & X0 X2 & X0 X3 & X0

63 PRIMARY: 120/208/240/277 Volts SECONDARY: 120/240 Volts



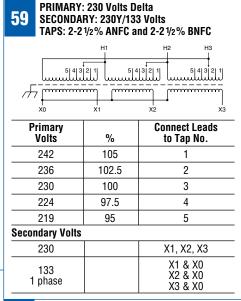
Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To		
120	H1 & H8	H1 to H6 H3 to H8			
208	H1 & H8	H2 to H7			
240	H1 & H8	H3 to H6			
277	H1 & H8	H4 to H5			
Secondar	Secondary Volts				
240		X2 to X3	X1 & X4		
120/240		X2 to X3	X1, X3, X4		
120		X1 to X3 X2 to X4	X1 & X4		

58 SE	8 PRIMARY: 208 Volts SECONDARY: 120/240 Volts TAPS: 2, 5% BNFC						
			123 		H2 	7 .	
Primary Volts	y	Pri	nnect mary es To	Inter- Connect		Connect Secondary Lines To	
208		H1	& H2	3 to 4			
198		H1	& H2	2 to 5			
187		H1	& H2	1 to 6			
Seconda	ary	Volts					
240				X2 to X3		X1-X4	
120/24	0			X2 to X3		X1-X2-X4	
120				X1 to X3 X2 to X4		X1-X4	

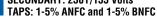


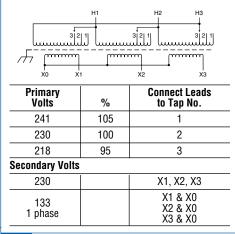
64 PRIMARY: 190/208/220/240 x 380/416/440/480 Volts SECONDARY: 120/240 Volts

HI H2		H6 H7				
 Х4		лититити X2				
Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To			
190	H1& H7	H1 to H6 H2 to H7				
208	H1 & H8	H1 to H6 H3 to H8				
220	H1 & H9	H1 to H6 H4 to H9				
240	H1& H10	H1 to H6 H5 to H10				
380	H1 & H7	H2 to H6				
416	H1 & H8	H3 to H6				
440	H1 & H9	H4 to H6				
480	H1 & H10	H5 to H6				
Secondar	Secondary Volts					
240		X2 to X3	X1 - X4			
120/240		X2 to X3	X1- X2 - X4			
120		X1 to X3 X2 to X4	X1 - X4			



62 PRIMARY: 230 Volts Delta SECONDARY: 230Y/133 Volts





65 PRIMARY: 190/200/208/220 x 380/400/416/440 Volts SECONDARY: 110/220 Volts

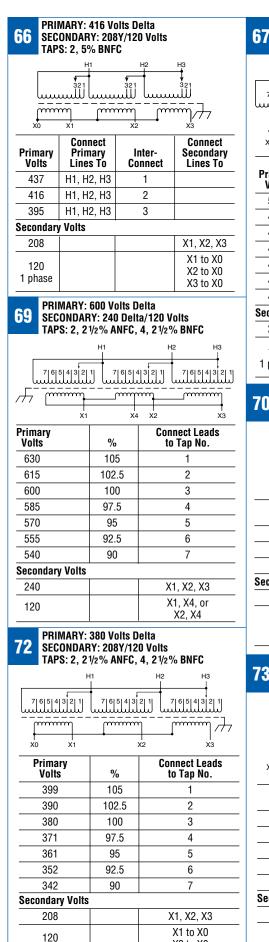
			H10 H9	
 Х4	x3	 X2		
Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To	
190	H1 & H7	H1 to H6 H2 to H7		
200	H1 & H8	H1 to H6 H3 to H8		
208	H1 & H9	H1 to H6 H4 to H9		
220	H1 & H10	H1 to H6 H5 to H10		
380	H1 & H7	H2 to H6		
400	H1 & H8	H3 to H6		
415	H1 & H9	H4 to H6		
440	H1 & H10	H5 to H6		
Secondary Volts				
220		X2 to X3	X1-X4	
110/220		X2 to X3	X1-X2-X4	
110		X1 to X3 X2 to X4	X1-X4	

ACME ELECTRIC • MILWAUKEE, WI • 800.334.5214 • acmepowerdist.com

ACME® TRANSFORMER[™] WIRING DIAGRAMS

PRIMARY: 480 Volts Delta

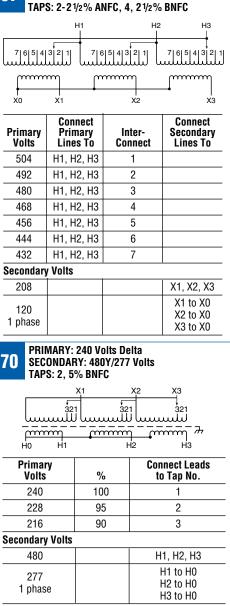
SECONDARY: 208Y/120 Volts



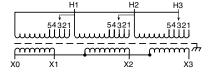
X2 to X0

X3 to X0

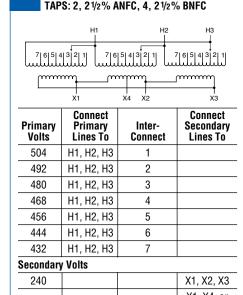
1 phase



73 PRIMARY: 440 Volts Delta SECONDARY: 220Y/127 Volts TAPS: 2, 5% ANFC & BNFC



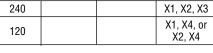
Primary Volts	%	Connect Leads to Tap No.
484	110	1
462	105	2
440	100	3
418	95	4
396	90	5
Secondary Volts	5	•
220		X1, X2, X3
127 1 phase		X1 to X0 X2 to X0 X3 to X0

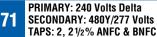


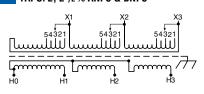
PRIMARY: 480 Volts Delta

SECONDARY: 240 Volts Delta/120 Volts

68



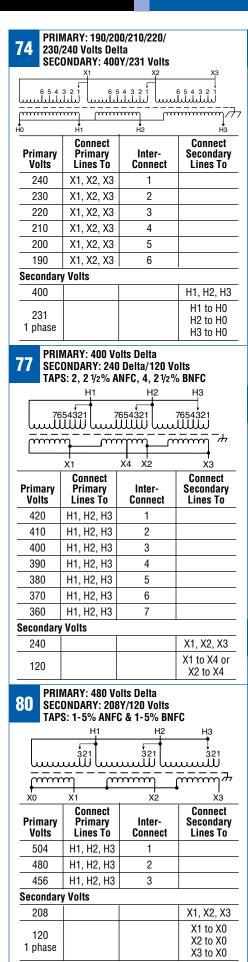




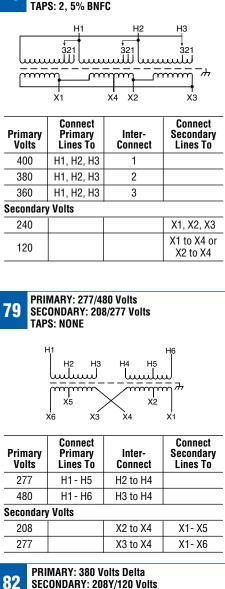
Primary Volts	Connect Primary Lines To	Inter- Connect	Connect Secondary Lines To
252	X1, X2, X3	1	
246	X1, X2, X3	2	
240	X1, X2, X3	3	
234	X1, X2, X3	4	
228	X1, X2, X3	5	

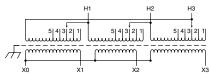
Secondary	VOITS	
480		H1, H2, H3
277 1 phase		H1 to H0 H2 to H0 H3 to H0

ACME[®] TRANSFORMER[™] WIRING DIAGRAMS



	MARY: 190/20 ⁄240 Volts De				RIMARY: 40			120 Valta
SEC	ONDARY: 400				CONDARY 198: 2, 5%		S Della/	
	H1	H2	H3		H1		H2	H3
						+	-	
	554321 UUUU uuu	654321	654321	l luu	321 uuuuuuuu	غۇ لىسسىل		321 uuulul
			~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~					
XO	X1	X2	X3		X1	X4 2	+ X2	X3
	Connect	[	Connect					
Primary Volts	Primary Lines To	Inter- Connect	Secondary Lines To	Primary Volts	/ Conne / Prima Lines	ry Ir	iter- nnect	Conneo Seconda Lines T
240	H1, H2, H3	1		400	H1, H2,	H3	1	
230	H1, H2, H3 H1, H2, H3	3		380	H1, H2,		2	
210	H1, H2, H3	4		360	H1, H2,	H3	3	
200	H1, H2, H3	5		Seconda	ry Volts			
190	H1, H2, H3	6		240				X1, X2, 1
Secondary			L	120				X1 to X4 X2 to X
400			X1, X2, X3					712 10 7
231			X1 to X0					
1 phase			X2 to X0 X3 to X0	PF	RIMARY: 27			
			N3 10 N0		CONDARY	: 208/277	Volts	
PRI	MARY: 277/4	80 Volts			TO. NUNL			
78 SEC	ONDARY: 208				H1			H6
TAP	S: NONE				H2 Luituu	H3 H4		
		H2 H3					min	ш m m m m
		mmm/	μ		X5	$\times$	X2	
		X2 X3			X6	x3 x	4	X1
	Connect		Connect		Conne	et		Conne
Primary	Primary	Inter-	Secondary	Primary	/ Prima	ry In	iter-	Seconda
277	Lines To H1 & H2	Connect	Lines To	Volts	Lines		nnect	Lines T
480	H1 & H3			<u>277</u> 480	H1 - H	-	to H4 to H4	
Secondary				Seconda		0 113	10114	
208			X1 to X2	208		X2	to X4	X1-X5
277			X1 to X3	277			to X4	X1-X6
			I					
PRI	MARY: 480 V			PI PI	RIMARY: 3			
	ONDARY: 20	84/120 Volts NFC, 2, 21/29	& BNFC		ECONDARY APS: 2-2½			2% BNFC
					u 0. 2 2 /2	/0 /1111 0 0	nu ,	2 /0 2111 0
		H2	H3			H1	H2	НЗ
Γιιιι	54321 ullill uuu	54321 ullill uuu	54321		5 4 3 2 1	5 4	3 2 1	5 4 3 2
				<u>س</u> بر				
× m		<u></u>	<u>m</u> ///	///		1	X2	
X1	X2	X3						
	Connect		Connect	Prim		0/		nect Lead
Primary	Primary	Inter-	Secondary	Vol		% 105	TI TI	Tap No.
Volts	Lines To	Connect	Lines To	39		102.5		1 2
504 492	H1, H2, H3 H1, H2, H3	1		39		102.5 100		2
492	H1, H2, H3	2		38		97.5		4
468	H1, H2, H3	4		36		97.5 95		5
456	H1, H2, H3	5		Seconda		00	1	0
Secondary	, ,	<b></b>	I	20	-		X	1, X2, X3
208			X1, X2, X3	12				X1 to X0
			X1 to X0	1 ph				X2 to X0 X3 to X0
120			X2 to X0				· · ·	





Primary Volts	%	Connect Leads to Tap No.
399	105	1
390	102.5	2
380	100	3
371	97.5	4
361	95	5
Secondary Volts		
208		X1, X2, X3
120 1 phase		X1 to X0 X2 to X0 X3 to X0

X2 to X0

X3 to X0

1 phase