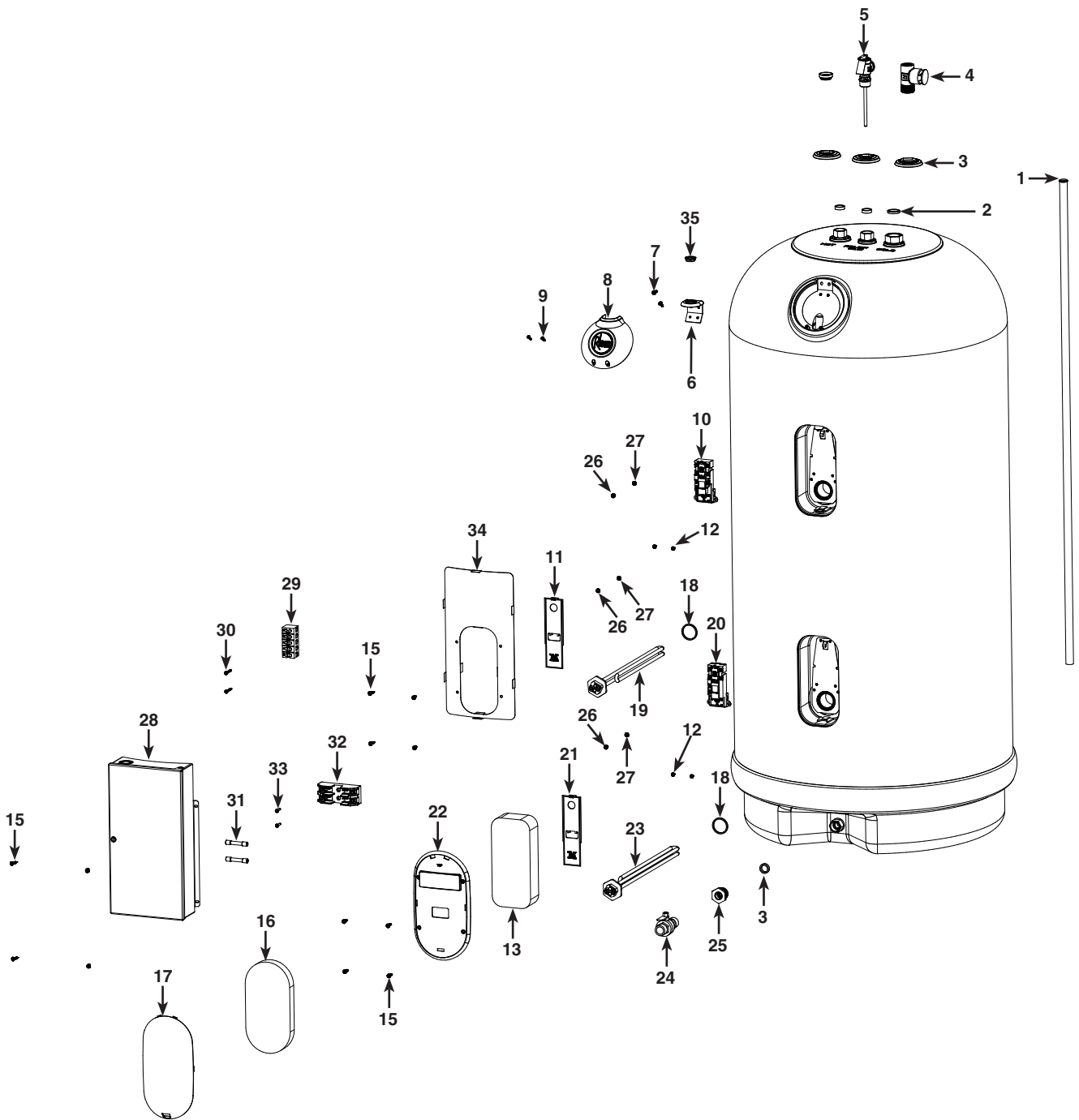


**Replacement Parts.**

Key No.	Description
1	Dip Tube
2	Grommet, Large
	Grommet, Small
3	Seal Ring, Large
	Seal Ring, Small
4	Vacuum Valve Assembly
5	Temperature and Pressure Relief Valve
6	Knock-Out Bracket
7	Screw, #8 x 3/4"
8	Junction Box Cover
9	Screw #8-16 x 5/8"
10	Upper Thermostat
11	Upper Protector
12	Screw, #10-16 x 5/8"
13	Thermostat Cavity Insulation
14	Upper Access Panel
15	Screw, #10-16 x 5/8"
16	Access Panel Cover Insulation
17	Access Panel Cover
18	Element Gasket
19	Upper Heating Element (Includes Key No. 18)
20	Lower Thermostat
21	Lower Protector
22	Lower Access Panel
23	Lower Heating Element (Includes Key No. 18)
24	Drain Valve
25	Reducer Bushing, 3/4" NPT x 1" NPT
26	5/16-18 Cap Screw
27	Lock Washer
28	Electrical Enclosure
29	Terminal Block
30	Screw, #8-18 x 1-1/4
31	35 Amp Fuse
32	Fuse Holder
33	Screw, #8 x 3/4" Self Drilling
34	Backplate
35	Seal, Knockout
▲	Element Wrench
▲	Pipe Wrap Energy Kit
▲	Use and Care Manual
▲	Not Illustrated

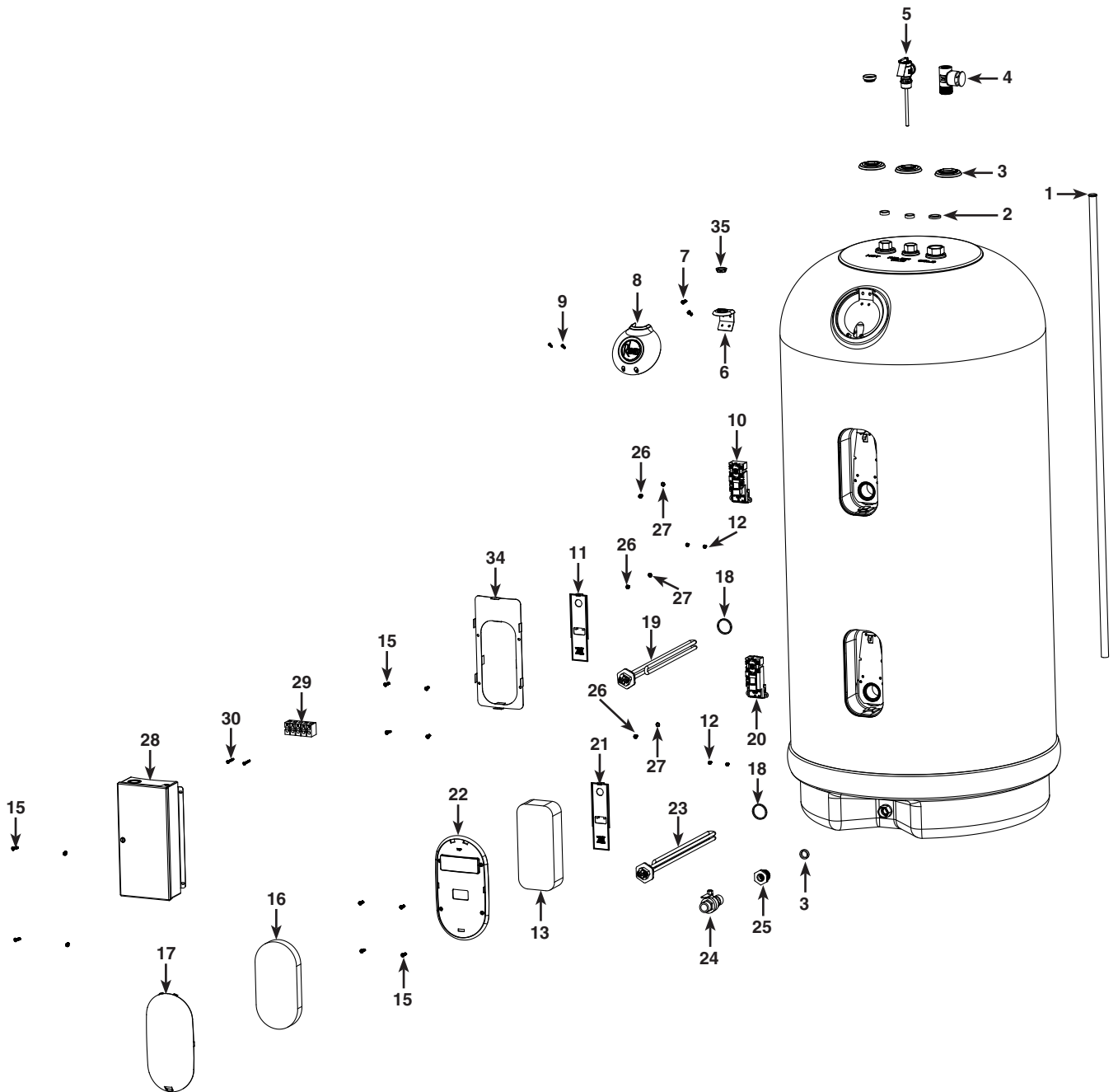
# Replacement Parts.

208 - 240 Volts

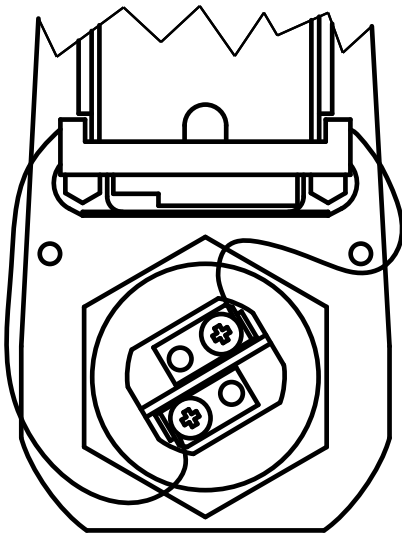


# Replacement Parts.

277 - 415 - 480 Volt.



# Element Replacement Instructions



75 - 85 - 105 GALLON

1. Turn off power to the unit.

**⚠ DANGER: Make certain power to the water heater is "OFF" before removing any jacket access panel for any reason. Failure to do so could result in property damage, bodily injury, or death.**

2. Open a hot water faucet and allow water to flow until the water is cold.
3. Empty the water out of the unit by following the instructions given in the "Draining the Water Heater" section (see page 16) of this manual.
4. Remove the snap-in access panel cover. Insert finger into latch hole on the bottom of the cover and push up to release the latch. Pull forward and remove the cover and insulation.
5. Remove the (4) screws that secure the jacket access panel to the unit. Remove the jacket access panel and insulation exposing the thermostat and element. Use care when removing the insulation pads.
6. Flip up the bottom of the plastic protector up to expose the head of the heating element.
7. Loosen the terminal screws on the element to disconnect the two wires and slightly bend them away from the element.
8. Using a wrench or socket to fit the 1 7/8 inch hex nut, remove the old element.

**NOTICE:** An element wrench is available for purchase through your water heater distributor.

**NOTICE:** Make sure the threads on the unit are clean. Brush debris off of threads with a toothbrush if needed.

**NOTICE:** The elements are unique to the upper and lower port. Make certain the replacement element is correct for the port into which you are installing it.

9. On the new element make certain the element gasket is in place and not twisted.
10. Thread the new element into the tank and tighten with a wrench or socket to 13 – 15 ft-lbs.  
**NOTICE: DO NOT** over tighten the element. **DO NOT** apply torque over 18 ft-lbs.
11. Reconnect the two wires to the element and tighten the terminal screws.
12. Reference the "To Fill the Water Heater" section of this manual for instructions on refilling the unit.
13. After the unit is completely filled with water and under pressure, verify the element is properly installed with no water leakage.
14. Lower the protector to cover the head of the heating element.
15. Replace the rectangular insulation and thermostat access panel. Secure the panel to the unit using the (4) screws provided. Tighten the screws until only snug.
16. Replace the access panel cover and insulation and snap in position.
17. Turn on power to the water heater.